

Turbomolecular Pump

Introduction

Turbomolecular pumps (TMPs) are widely used in vacuum system design. A TMP is a bladed molecular turbine that compresses gases by momentum transfer from the rapidly rotating blades of the rotor to the gas molecules. In the free molecular flow range (typically less than 10^{-1} Pa), the particles collide primarily with the rotor, rather than each other, resulting in an efficient pumping process. The following assumptions are made:

- Intermolecular collisions are negligible,
- The molecules follow a Maxwellian velocity distribution,
- The gas temperature is constant, and
- The particles experience diffuse scattering at the blade walls, following the distribution of velocity direction called *Lambert's cosine law* or *Knudsen's cosine law*.

This 3D model uses the Mathematical Particle Tracing interface to evaluate the performance of a simple turbomolecular pump in the free molecular flow regime. While the Free Molecular Flow interface provides an efficient and deterministic calculation of gas density in the free molecular flow regime, it uses the angular coefficient method which is only applicable for molecules that are moving much faster than any object in the geometry. For TMPs, where the blades move over similar time scales as the molecules themselves, this requirement is not satisfied, so a Monte Carlo approach is used instead.

The particle trajectories are computed in a rotating frame of reference, attached to the rotor, in which the fictitious centrifugal and Coriolis forces are automatically taken into account. The model shows the effect of the blade velocity ratio on the pumping characteristics, including the transmission probability, maximum compression ratio, and maximum speed factor.

Model Definition

A TMP may include a large number of stages, or rows of blades. For the TMP design considered in this example, each row of blades is arranged in a ring, and each blade is held at an angle. By rotating these rings of blades, a change in gas density in the axial direction is produced because the inclined blades are more likely to permit a gas molecule to cross the stage in one direction than in the opposite direction. The stage is called a rotor if it is allowed to rotate, or a stator if it is held in a fixed position. A single-stage rotor is illustrated in Figure 1; if the blades rotate counterclockwise as indicated by the red arrows, molecules are more likely to cross the stage going downward (as indicated by the blue arrows) than they are to go upward. Due to sector symmetry, the geometry can be simplified by considering only the gap between two blades, such as the region highlighted in Figure 2.



Figure 1: Full geometry of a turbomolecular pump stage.



Figure 2: Geometry of a turbomolecular pump stage, where a single unit cell and the molecules entering and leaving it have been highlighted.

As in Ref. 1, the pump stage consists of 36 blades, each inclined at a 30 degree angle. The ratio of the root radius to the tip radius is 0.8. Note that if the root-to-tip ratio is very close to unity, the centrifugal and Coriolis forces can be neglected to some extent, allowing a less computationally intensive quasi-2D model to be used instead.

The relevant pump characteristics are based on the transmission probability of argon atoms from the inlet to the outlet M_{12} and the transmission probability from the outlet back to the inlet M_{21} (both dimensionless). In order to compute these transmission probabilities, the model uses two **lnlet** features to release particles on either side of the pump and two **Outlet** features to capture particles that reach the boundaries. The **Particle Counter** can be used to compute the number of particles from each **lnlet** that reach each **Outlet**.

Each **Inlet** releases argon atoms with a Lambertian distribution of initial directions and a Maxwellian distribution of initial speeds. The most probable speed of particles in the Maxwellian distribution v_p (SI unit: m/s) is

$$v_{\rm p} = \frac{2k_{\rm B}T}{m_{\rm p}}$$
$$m_{\rm p} = \frac{M}{N_A}$$

where

- $k_{\rm B} = 1.380649 \times 10^{-23}$ J/K is the Boltzmann constant,
- T = 300 K is the ambient temperature,
- M = 39.948 g/mol is the molar mass of argon, and
- $N_{\rm A} = 6.02214076 \times 10^{23}$ 1/mol is the Avogadro constant.

This gives a most probable speed of approximately $v_p = 353$ m/s.

The root wall, tip wall, and blade surfaces use the dedicated **Thermal Re-Emission** boundary condition, in which incident molecules are adsorbed onto the wall and then immediately released back into the modeling domain with a random velocity based on the surface temperature. The root wall and blades are stationary with respect to the rotating frame of reference, while the tip wall is stationary with respect to the inertial (laboratory) frame, and therefore moves relative to the rotating frame.

Modern turbomolecular pumps can operate at very high rotor speeds reaching 90,000 revolutions per minute. In this model, the angular velocity of the pump is specified in terms of the dimensionless blade velocity ratio C, defined as

$$C = \frac{v_{\rm b}}{v_{\rm p}} \tag{1}$$

where v_b (SI unit: m/s) is the blade velocity, or the rms velocity magnitude of the rotating frame. The transmission probability is computed for different values of *C* from 0 to 4 using a **Parametric Sweep**; the maximum value C = 4 corresponds to a blade velocity of approximately $v_b = 1415$ m/s.

ABOUT PARTICLE TRACING IN ROTATING DOMAINS

To model the motion of the argon atoms in a rotating frame, a set of second-order differential equations for the components of the particle position \mathbf{q} (SI unit: m) are solved:

$$\frac{\mathrm{d}}{\mathrm{d}t} \left(m_{\mathrm{p}} \frac{\mathrm{d}\mathbf{q}}{\mathrm{d}t} \right) = \mathbf{F}_{\mathrm{cen}} + \mathbf{F}_{\mathrm{cor}} + \mathbf{F}_{\mathrm{eul}}$$

where

• **F**_{cen} is the centrifugal force,

$$\mathbf{F}_{cen} = m_{p} \Omega \times (\mathbf{r} \times \Omega)$$

• **F**_{cor} is the Coriolis force,

$$\mathbf{F}_{cor} = 2m_{p}\mathbf{v}\times\Omega$$

• **F**_{eul} is the Euler force,

$$\mathbf{F}_{\text{eul}} = m_{\text{p}} \mathbf{r} \times \Omega$$

- Ω (SI unit: rad/s) is the angular velocity of the rotating frame, and
- **r** (SI unit: m) is the displacement from the center of rotation to the atom's position.

All of these fictitious forces are automatically defined by the **Rotating Frame** feature. In this example, the frame rotates at constant angular velocity, so the Euler force is zero.

Results and Discussion

The **Parametric Sweep** over the velocity ratio *C* begins at C = 0 and ends at C = 4 with intervals of 0.5. The final particle positions for six of these values are shown in Figure 3. The green particles begin at the top boundary while the red particles are released at the bottom boundary. As the velocity ratio increases, more green particles are able to cross from the top to the bottom, but fewer red particles can cross from the bottom to the top. Both effects cause the compression ratio of the turbopump stage to increase.



Figure 3: Final particle positions for different values of the blade velocity ratio C.

The transmission probabilities M_{12} and M_{21} for propagation in the forward and reverse directions are shown in Figure 4 and Figure 5, respectively. As expected, the transmission probabilities are almost equal when the blades are at rest (C = 0) because there is no distinction between the forward and reverse directions. As the blades begin to rotate faster, particles are more likely to be transmitted in the forward direction due to the momentum transferred to the argon atoms from the rotating walls.



Figure 4: Fraction of particles transmitted from the inlet to the outlet M_{12} , as a function of the blade velocity ratio C.



Figure 5: Fraction of particles transmitted from the outlet to the inlet M_{21} , as a function of the blade velocity ratio C.

Multiple-bladed structures with several disks provide adequate compression and speed to make a functional pump. The blades nearest the inlet are usually designed to have a high pumping speed and a low compression ratio. The blades nearest the outlet are designed to have a high compression ratio and a low pumping speed.

The maximum compression ratio K_{max} is defined by

$$K_{\max} = \frac{M_{12}}{M_{21}}$$
 (2)

and the maximum speed factor W_{max} by

$$W_{\rm max} = M_{12} - M_{21} \tag{3}$$

Figure 6 and Figure 7 show the variation of these values as the blade velocity is increased. Compare these results to the corresponding plots in Ref. 1. The compression ratio is expected to increase monotonically. If C is further increased, some statistical noise is expected as the denominator M_{21} becomes very small. In such cases, consider increasing the number of model particles for a more statistically converged solution.



Figure 6: Maximum compression ratio K_{max} , as a function of the blade velocity ratio C.



Figure 7: Maximum speed factor W_{max} , as a function of the blade velocity ratio C.

Reference

1. Y. Li and others, "Numerical investigation of three turbomolecular pump models in the free molecular flow range," *Vacuum*, vol. 101, pp. 337–344, 2014.

Application Library path: Particle_Tracing_Module/Vacuum_Systems/ turbomolecular_pump

Modeling Instructions

From the File menu, choose New.

NEW

In the New window, click 🔗 Model Wizard.

MODEL WIZARD

- I In the Model Wizard window, click 间 3D.
- 2 In the Select Physics tree, select Mathematics>Mathematical Particle Tracing (pt).
- 3 Click Add.
- 4 Click 🔿 Study.
- 5 In the Select Study tree, select General Studies>Time Dependent.
- 6 Click 🗹 Done.

ROOT

Insert the prepared geometry sequence from file. You can read the instructions for creating the geometry in the appendix.

GEOMETRY I

- I In the Geometry toolbar, click Insert Sequence and choose Insert Sequence.
- 2 Browse to the model's Application Libraries folder and double-click the file turbomolecular_pump_geom_sequence.mph.
- 3 In the Geometry toolbar, click 📗 Build All.
- **4** Click the **Com Extents** button in the **Graphics** toolbar.

COMPONENT I (COMPI)

- I In the Model Builder window, click Component I (compl).
- 2 In the Settings window for Component, locate the Curved Mesh Elements section.
- **3** From the **Geometry shape function** list, choose **Linear Lagrange**. Linear geometry shape order is the most robust option for modeling diffuse scattering at convex curved surfaces, such as the tip wall in this geometry.

GLOBAL DEFINITIONS

Geometry Parameters

- I In the Model Builder window, under Global Definitions click Parameters I.
- 2 In the **Settings** window for **Parameters**, type Geometry Parameters in the **Label** text field.

Physics Parameters

- I In the Home toolbar, click Pi Parameters and choose Add>Parameters.
- 2 In the Settings window for Parameters, type Physics Parameters in the Label text field.

- 3 Locate the Parameters section. Click 📂 Load from File.
- **4** Browse to the model's Application Libraries folder and double-click the file turbomolecular_pump_parameters.txt.

DEFINITIONS

Variables I

- I In the Model Builder window, under Component I (compl) right-click Definitions and choose Variables.
- 2 In the Settings window for Variables, locate the Variables section.
- **3** In the table, enter the following settings:

Name	Expression	Unit	Description
M12	pt.pcnt1.alpha		Transmission probability, forward
M21	pt.pcnt2.alpha		Transmission probability, backward
Kmax	M12/M21		Maximum Compression Ratio
Wmax	M12-M21		Maximum Speed Factor

MATHEMATICAL PARTICLE TRACING (PT)

- I In the Model Builder window, under Component I (comp1) click Mathematical Particle Tracing (pt).
- 2 In the Settings window for Mathematical Particle Tracing, locate the Particle Release and Propagation section.
- 3 In the Maximum number of secondary particles text field, type 0.

Particle Properties 1

- In the Model Builder window, under Component I (compl)> Mathematical Particle Tracing (pt) click Particle Properties I.
- 2 In the Settings window for Particle Properties, locate the Particle Mass section.
- **3** In the $m_{\rm p}$ text field, type m.

Rotating Frame 1

- I In the Physics toolbar, click 🔚 Domains and choose Rotating Frame.
- 2 In the Settings window for Rotating Frame, locate the Rotating Frame section.
- **3** In the Ω text field, type omega.

Inlet 1

- I In the **Physics** toolbar, click **Boundaries** and choose **Inlet**.
- 2 In the Settings window for Inlet, locate the Boundary Selection section.
- 3 From the Selection list, choose Inlet Boundary.
- **4** Locate the **Initial Position** section. From the **Initial position** list, choose **Density**.
- **5** In the *N* text field, type **10000**.
- 6 Locate the Initial Velocity section. From the Initial velocity list, choose Thermal.
- **7** In the T text field, type T0.
- 8 Click to expand the Advanced Settings section. Select the Subtract moving frame velocity from initial particle velocity check box.

Inlet 2

- I In the Physics toolbar, click 🔚 Boundaries and choose Inlet.
- 2 In the Settings window for Inlet, locate the Boundary Selection section.
- **3** From the Selection list, choose Outlet Boundary.
- 4 Locate the Initial Position section. From the Initial position list, choose Density.
- **5** In the N text field, type 10000.
- 6 Locate the Initial Velocity section. From the Initial velocity list, choose Thermal.
- 7 In the *T* text field, type T0.
- 8 Locate the Advanced Settings section. Select the
 Subtract moving frame velocity from initial particle velocity check box.

Particle Counter (Inlet | Transmission)

- I In the Physics toolbar, click 🔚 Boundaries and choose Particle Counter.
- 2 In the Settings window for Particle Counter, type Particle Counter (Inlet 1 Transmission) in the Label text field.
- **3** Locate the **Boundary Selection** section. From the **Selection** list, choose **Outlet Boundary**.
- 4 Locate the Particle Counter section. From the Release feature list, choose Inlet I.

Particle Counter (Inlet 2 Transmission)

- I In the Physics toolbar, click 🔚 Boundaries and choose Particle Counter.
- 2 In the Settings window for Particle Counter, type Particle Counter (Inlet 2 Transmission) in the Label text field.
- **3** Locate the **Boundary Selection** section. From the **Selection** list, choose **Inlet Boundary**.
- 4 Locate the Particle Counter section. From the Release feature list, choose Inlet 2.

Root and Blade Surfaces

- I In the Physics toolbar, click 📄 Boundaries and choose Thermal Re-Emission.
- 2 In the Settings window for Thermal Re-Emission, type Root and Blade Surfaces in the Label text field.
- 3 Locate the Boundary Selection section. From the Selection list, choose All Moving Walls.
- **4** Locate the **Wall Properties** section. In the *T* text field, type T0.

Tip Wall

- I In the Physics toolbar, click 🔚 Boundaries and choose Thermal Re-Emission.
- 2 In the Settings window for Thermal Re-Emission, type Tip Wall in the Label text field.
- 3 Locate the Boundary Selection section. From the Selection list, choose Tip Wall.
- **4** Locate the **Wall Properties** section. In the *T* text field, type T0.
- 5 Locate the Frame Settings section. Select theSubtract moving frame velocity from reflected particle velocity check box.

MESH I

- I In the Model Builder window, under Component I (compl) click Mesh I.
- 2 In the Settings window for Mesh, locate the Physics-Controlled Mesh section.
- **3** From the **Element size** list, choose **Extra fine**.
- 4 Click 📗 Build All.

STUDY I

Parametric Sweep

- I In the Study toolbar, click **Parametric Sweep**.
- 2 In the Settings window for Parametric Sweep, locate the Study Settings section.
- 3 Click + Add.
- **4** In the table, enter the following settings:

Parameter name	Parameter value list	Parameter unit
C (Blade velocity ratio at rms	range(0,0.5,4)	
radius)		

Step 1: Time Dependent

- I In the Model Builder window, click Step I: Time Dependent.
- 2 In the Settings window for Time Dependent, locate the Study Settings section.
- **3** From the **Time unit** list, choose **ms**.

- 4 In the **Output times** text field, type range(0,0.01,0.5).
- **5** In the **Study** toolbar, click **= Compute**.

RESULTS

Particle Trajectories (pt)

The default plot shows the particle positions at the final time step for the highest value of the speed factor. The particles are colored by velocity. Instead, color them by release feature to better visualize the transmission probability across the stage.

I In the Model Builder window, expand the Particle Trajectories (pt) node.

Color Expression 1

- I In the Model Builder window, expand the Results>Particle Trajectories (pt)> Particle Trajectories I node, then click Color Expression I.
- 2 In the Settings window for Color Expression, click Replace Expression in the upper-right corner of the Expression section. From the menu, choose Component I (compl)> Mathematical Particle Tracing>Particle statistics>pt.prf Particle release feature.
- 3 Locate the Coloring and Style section. Click Change Color Table.
- 4 In the Color Table dialog box, select Traffic>TrafficLight in the tree.
- 5 Click OK.

Particle Trajectories (pt)

- I In the Model Builder window, under Results click Particle Trajectories (pt).
- 2 In the Settings window for 3D Plot Group, locate the Color Legend section.
- 3 Clear the Show legends check box.
- 4 In the Particle Trajectories (pt) toolbar, click **O** Plot.
- **5** Click the \longrightarrow **Zoom Extents** button in the **Graphics** toolbar.

The green particles were released from the top boundary while the red particles were released from the bottom boundary. Plot the particle trajectories at different values of the dimensionless speed factor, C, to observe how the rotating frame breaks the symmetry of the red and green particles. Several plots are shown in Figure 3.

M12

- I In the Home toolbar, click 🚛 Add Plot Group and choose ID Plot Group.
- 2 In the Settings window for ID Plot Group, type M12 in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Study 1/ Parametric Solutions 1 (sol2).

- **4** From the **Time selection** list, choose **Last**.
- 5 Locate the Legend section. Clear the Show legends check box.

Global I

- I Right-click MI2 and choose Global.
- 2 In the Settings window for Global, locate the y-Axis Data section.

3 In the table, enter the following settings:

Expression	Unit	Description
M12	1	Fraction of particles transmitted from the inlet to the outlet

4 Locate the x-Axis Data section. From the Axis source data list, choose C.

5 Click to expand the Coloring and Style section. From the Color list, choose Black.

6 Find the Line markers subsection. From the Marker list, choose Circle.

7 In the MI2 toolbar, click I Plot. Compare the resulting plot with Figure 4.

M21

I In the Model Builder window, right-click M12 and choose Duplicate.

2 In the Settings window for ID Plot Group, type M21 in the Label text field.

Global I

- I In the Model Builder window, expand the M2I node, then click Global I.
- 2 In the Settings window for Global, locate the y-Axis Data section.
- **3** In the table, enter the following settings:

Expression	Unit	Description
M21	1	Fraction of particles transmitted from the outlet to the inlet

4 In the **M21** toolbar, click **1** Plot. Compare the resulting plot with Figure 5.

Kmax

- I In the Model Builder window, right-click M21 and choose Duplicate.
- 2 In the Settings window for ID Plot Group, type Kmax in the Label text field.

Global I

- I In the Model Builder window, expand the Kmax node, then click Global I.
- 2 In the Settings window for Global, locate the y-Axis Data section.

3 In the table, enter the following settings:

Expression	Unit	Description
Kmax	1	Maximum Compression Ratio

- 4 In the Kmax toolbar, click 💿 Plot.
- 5 Click the **y-Axis Log Scale** button in the **Graphics** toolbar. Compare the resulting plot with Figure 6.

Wmax

- I In the Model Builder window, right-click Kmax and choose Duplicate.
- 2 In the Settings window for ID Plot Group, type Wmax in the Label text field.

Global I

- I In the Model Builder window, expand the Wmax node, then click Global I.
- 2 In the Settings window for Global, locate the y-Axis Data section.
- **3** In the table, enter the following settings:

Expression	Unit	Description
Wmax	1	Maximum Speed Factor

- 4 In the Wmax toolbar, click 💽 Plot.
- 5 Click the **y-Axis Log Scale** button in the **Graphics** toolbar. Compare the resulting plot with Figure 7.

Appendix — Geometry Instructions

From the File menu, choose New.

NEW

In the New window, click 🔦 Blank Model.

ADD COMPONENT

In the Home toolbar, click 🛞 Add Component and choose 3D.

GLOBAL DEFINITIONS

Parameters 1

I In the Model Builder window, under Global Definitions click Parameters I.

- 2 In the Settings window for Parameters, locate the Parameters section.
- 3 Click **b** Load from File.
- **4** Browse to the model's Application Libraries folder and double-click the file turbomolecular_pump_geom_sequence_parameters.txt.

GEOMETRY I

Cylinder I (cyl1)

- I In the Geometry toolbar, click 💭 Cylinder.
- 2 In the Settings window for Cylinder, locate the Size and Shape section.
- 3 In the Radius text field, type rtip.
- 4 In the **Height** text field, type rh.
- 5 Locate the Position section. In the z text field, type -rh/2.
- 6 Locate the Rotation Angle section. In the Rotation text field, type 30.

Cylinder 2 (cyl2)

- I Right-click Cylinder I (cyll) and choose Duplicate.
- 2 In the Settings window for Cylinder, locate the Size and Shape section.
- 3 In the Radius text field, type rroot.

Difference I (dif1)

- I In the Geometry toolbar, click i Booleans and Partitions and choose Difference.
- 2 Select the object cyll only.
- 3 In the Settings window for Difference, locate the Difference section.
- **4** Find the **Objects to subtract** subsection. Click to select the **Delta Activate Selection** toggle button.
- 5 Select the object cyl2 only.
- 6 Click 틤 Build Selected.

Work Plane I (wp1)

- I In the Geometry toolbar, click 📥 Work Plane.
- 2 In the Settings window for Work Plane, locate the Plane Definition section.
- **3** From the **Plane type** list, choose **Coordinates**.
- 4 In row **Point I**, set **x** to wp11x.
- 5 In row Point I, set y to wp11y.
- 6 In row **Point I**, set **z** to wp11z.

- 7 In row Point 2, set x to wp12x.
- 8 In row Point 2, set y to wp12y.
- 9 In row Point 2, set z to wp12z.
- **IO** In row **Point 3**, set **x** to wp13x.
- II In row **Point 3**, set **y** to wp13y.
- 12 In row Point 3, set z to wp13z.

Work Plane 2 (wp2)

- I In the Geometry toolbar, click 📥 Work Plane.
- 2 In the Settings window for Work Plane, locate the Plane Definition section.
- 3 From the Plane type list, choose Coordinates.
- 4 In row **Point I**, set **x** to wp21x.
- 5 In row **Point I**, set y to wp21y.
- 6 In row **Point I**, set **z** to wp21z.
- 7 In row Point 2, set x to wp22x.
- 8 In row Point 2, set y to wp22y.
- 9 In row Point 2, set z to wp22z.
- **IO** In row **Point 3**, set **x** to wp23x.
- II In row **Point 3**, set **y** to wp23y.
- **12** In row **Point 3**, set **z** to wp23z.

Partition Objects 1 (parl)

- I In the Geometry toolbar, click 📕 Booleans and Partitions and choose Partition Objects.
- **2** Select the object **difl** only.
- 3 In the Settings window for Partition Objects, locate the Partition Objects section.
- 4 From the Partition with list, choose Work plane.
- 5 From the Work plane list, choose Work Plane I (wpl).

Partition Objects 2 (par2)

- I In the Geometry toolbar, click 🛑 Booleans and Partitions and choose Partition Objects.
- 2 Select the object **par1** only.
- 3 In the Settings window for Partition Objects, locate the Partition Objects section.
- 4 From the Partition with list, choose Work plane.

Delete Entities I (dell)

- I In the Model Builder window, right-click Geometry I and choose Delete Entities.
- 2 On the object par2, select Boundary 7 only.
- 3 In the Settings window for Delete Entities, locate the Entities or Objects to Delete section.
- 4 From the Geometric entity level list, choose Domain.
- 5 On the object **par2**, select Domains 1–3 only.
- 6 Click 🟢 Build All Objects.
- 7 Click the 4 Zoom Extents button in the Graphics toolbar.

Inlet Boundary

- I In the Geometry toolbar, click 🝖 Selections and choose Explicit Selection.
- 2 In the Settings window for Explicit Selection, type Inlet Boundary in the Label text field.
- **3** Locate the **Entities to Select** section. From the **Geometric entity level** list, choose **Boundary**.
- 4 On the object dell, select Boundary 3 only.

Outlet Boundary

- I In the Geometry toolbar, click 🐚 Selections and choose Explicit Selection.
- **2** In the **Settings** window for **Explicit Selection**, type **Outlet** Boundary in the **Label** text field.
- **3** Locate the **Entities to Select** section. From the **Geometric entity level** list, choose **Boundary**.
- 4 On the object dell, select Boundary 4 only.

Root Wall

- I In the Geometry toolbar, click 🝖 Selections and choose Explicit Selection.
- 2 In the Settings window for Explicit Selection, type Root Wall in the Label text field.
- **3** Locate the **Entities to Select** section. From the **Geometric entity level** list, choose **Boundary**.
- 4 On the object dell, select Boundary 1 only.

Tip Wall

- I In the Geometry toolbar, click 🝖 Selections and choose Explicit Selection.
- 2 In the Settings window for Explicit Selection, type Tip Wall in the Label text field.

- **3** Locate the **Entities to Select** section. From the **Geometric entity level** list, choose **Boundary**.
- 4 On the object **del1**, select Boundary 6 only.

Blade Surfaces

- I In the Geometry toolbar, click 🐚 Selections and choose Explicit Selection.
- **2** In the **Settings** window for **Explicit Selection**, type Blade Surfaces in the **Label** text field.
- **3** Locate the **Entities to Select** section. From the **Geometric entity level** list, choose **Boundary**.
- 4 On the object dell, select Boundaries 2 and 5 only.

All Moving Walls

- I In the Geometry toolbar, click 🖓 Selections and choose Union Selection.
- **2** In the **Settings** window for **Union Selection**, type All Moving Walls in the **Label** text field.
- 3 Locate the Geometric Entity Level section. From the Level list, choose Boundary.
- 4 Locate the Input Entities section. Click + Add.
- 5 In the Add dialog box, in the Selections to add list, choose Root Wall and Blade Surfaces.
- 6 Click OK.