

Geometric Parameter Optimization of a Bracket

Introduction

In some application fields, there is a strong focus on weight reduction. For example, this is the case in the automotive industry, where every gram has a distinct price tag.

The bracket is used for mounting a heavy component on a vibrating foundation. It is thus important to keep the natural frequency well above the excitation frequency in order to avoid resonances. The bracket is also subjected to shock loads, which can be treated as a static acceleration load. This gives an optimization problem, where results from two different study types must be considered simultaneously.

By using the LiveLink interface for SOLIDWORKS, the weight of a mounting bracket is reduced, given an upper bound on the stresses and a lower bound on the first natural frequency. The model demonstrates how to synchronize the geometry between SOLIDWORKS and COMSOL Multiphysics while updating dimensional parameters, and how to perform an optimization study.

Note: This application requires the Optimization Module, the Structural Mechanics Module, and the LiveLink interface for SOLIDWORKS.

Model Definition

The original bracket together with a sketched mounted component are shown in Figure 1. The bracket is made of steel.

The component, which can be considered as rigid when compared with the bracket, has its center of gravity at the center of the circular cutout in the bracket. The mass is 4.4 kg, the moment of inertia around its longitudinal axis is $7.1 \cdot 10^{-4} \text{ kg} \cdot \text{m}^2$, and the moment of inertia around the two transverse axes is $9.3 \cdot 10^{-4} \text{ kg} \cdot \text{m}^2$.

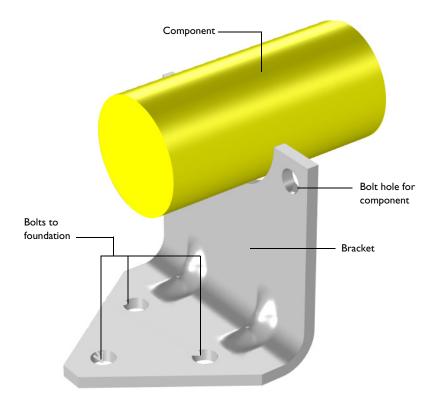


Figure 1: Bracket supporting a heavy component.

The idea is to reduce the weight by drilling holes in the vertical surface of the bracket, and at the same time change the dimensions of the indentations, in order to offset the loss in stiffness.

OPTIMIZATION PARAMETERS

Six geometrical parameters are used in the optimization. They are summarized in Table 1 and shown in Figure 2.

TABLE I: GEOMETRICAL PARAMETERS.

Parameter	Description	Lower limit (mm)	Upper limit (mm)
RC	Radius of the central hole	3	15
ZCO	Vertical distance from the bend to the edge of the central hole	I	23

TABLE I: GEOMETRICAL PARAMETERS.

Parameter	Description	Lower limit (mm)	Upper limit (mm)
RO	Radius of the outer hole	3	15
Z00	Vertical distance from the bend to the edge of the outer hole	8	30
Y00	Horizontal distance from the edge of the bracket to outer hole	3	29
WIND	Width of the indentation	8	20

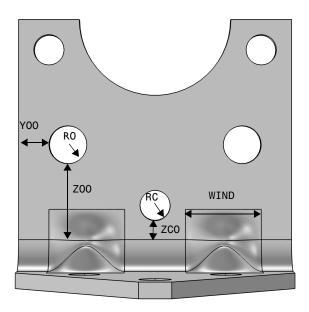


Figure 2: Optimization parameters.

CONSTRAINTS

- The lowest natural frequency must be at least 60 Hz.
- When exposed to a peak acceleration of 4g in all three global directions simultaneously, the effective stress is not allowed to exceed 80 MPa anywhere. This criterion is

- nondifferentiable, because the location of the peak stress can jump from one place to another. A gradient-free optimization algorithm must thus be used.
- There must be at least 3 mm of material between two holes, or between a hole and an edge. This criterion is enforced both through the limits on the control parameters and as constraints. The geometrical constraints are shown in Figure 3.

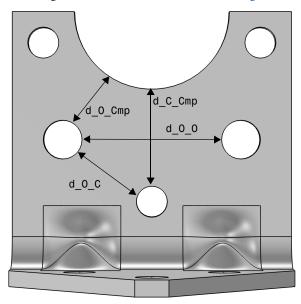


Figure 3: Geometrical constraints.

The COBYLA solver uses sampling in the control variable space to approximate both the objective function, the constraints, and the control variable bounds. Individual samples may be computed outside the bounds and in violation of the constraints. Therefore, it is important to parameterize the geometry in such a way that it is robust with respect to (small) constraint and bound violations.

Bounds and linear constraints are generally satisfied to high precision at the optimum point returned by the solver, but nonlinear constrains are often slightly violated. The reason is that the solver tends to converge from the outside of the feasible domain and terminates before the constraints are completely satisfied. Tightening the solver tolerances will decrease the constraint violation but is often not worth the computational effort; it is better to specify constraints with a safety margin.

The initial geometry used in the optimization is shown in Figure 4. Three rather small holes have been introduced.

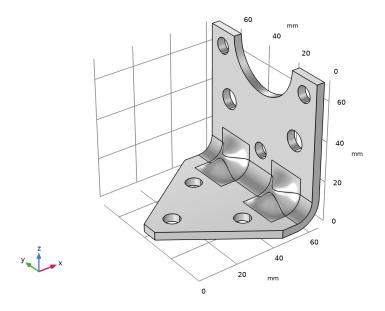


Figure 4: Initial geometry.

The optimal values of the geometrical parameters are shown in Table 2.

TABLE 2: OPTIMAL VALUES.

Parameter	Optimal value (mm)	Lower limit (mm)	Upper limit (mm)
LL_RC	6.81	3	15
LL_ZCO	2.83	1	23
LL_R0	10.65	3	15
LL_Y00	10.56	3	29
LL_Z00	16.95	8	30

The weight of the optimized bracket is about 180 g, a reduction of 20 g from the original 200.54 g. The stresses from the shock load on the optimized geometry are shown in Figure 5

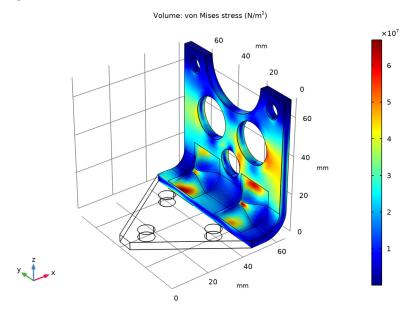


Figure 5: Stresses at peak load in the optimized design.

The optimal solution gives three fairly large holes, and the widest possible indentation.

There are several possible arrangements of the holes that give the same weight reduction within a small tolerance. It is therefore possible that the design variables are not always the same at convergence.

Notes About the COMSOL Implementation

The bracket geometry you are using in this model comes from a SOLIDWORKS design. Using LiveLink for SOLIDWORKS you synchronize the geometry and parameters for the dimension of the bracket and the positioning of holes between SOLIDWORKS and COMSOL Multiphysics. In order for this to work you need to have both programs running during modeling, and you need to make sure that the bracket file is the active file in SOLIDWORKS.

The component mounted on the bracket is not modeled in detail. It is replaced by a Rigid Connector having the equivalent inertial properties.

Application Library path: LiveLink_for_SOLIDWORKS/Tutorials, _LiveLink_Interface/bracket_optimization_llsw

Modeling Instructions

You can set up this simulation both by working inside SOLIDWORKS, using the embedded COMSOL simulation environment, and by working in the standalone COMSOL Desktop. Regardless which way you proceed, first you need to open the CAD file with the geometry in SOLIDWORKS.

- I In SOLIDWORKS open the file bracket_optimization.SLDPRT located in the model's Application Library folder.
- **2** Switch to the COMSOL Desktop, and skip the next section. Or, continue below if you are working inside SOLIDWORKS.

MODELING INSIDE SOLIDWORKS

- I On the COMSOL Multiphysics tab click the New button.
 - In case it is not already running, the COMSOL modeling environment will be started, and the geometry will be synchronized automatically.
- **2** Continue with step 2 under the Model Wizard section.

COMSOL DESKTOP

From the File menu, choose New.

NEW

In the New window, click Model Wizard.

MODEL WIZARD

- I In the Model Wizard window, click **1** 3D.
- 2 In the Select Physics tree, select Structural Mechanics>Solid Mechanics (solid).
- 3 Click Add.
- 4 Click 🔵 Study.
- 5 In the Select Study tree, select General Studies>Eigenfrequency.
- 6 Click **Done**.

GEOMETRY I

The geometry is already synchronized if you are modeling inside SOLIDWORKS, and you can skip to step 4 in the section LiveLink for SOLIDWORKS 1 (cad1).

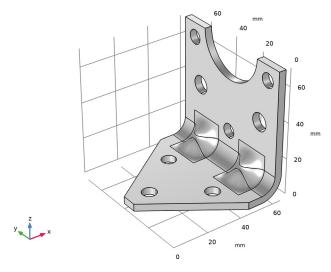
Make sure that the CAD Import Module kernel is used.

- I In the Model Builder window, under Component I (compl) click Geometry I.
- 2 In the Settings window for Geometry, locate the Advanced section.
- 3 From the Geometry representation list, choose CAD kernel.

LiveLink for SOLIDWORKS I (cad I)

- I Right-click Component I (compl)>Geometry I and choose LiveLink Interfaces> LiveLink for SOLIDWORKS.
- 2 In the Settings window for LiveLink for SOLIDWORKS, locate the Synchronize section.
- 3 Click Synchronize.

After a few moments the geometry of the bracket appears in the **Graphics** window.



4 Click to expand the Parameters in CAD Package section. The table contains ten dimensions, THK, LX, LZ, DCMP, BDIA, RC, ZCO, RO, YOO and ZOO, which are part of the SOLIDWORKS model. In SOLIDWORKS, the Parameter Selection button on the **COMSOL Multiphysics** tab allows you to select and view dimensions for synchronization. These dimensions are retrieved, and appear in the **CAD name** column of the table. The corresponding entries in the COMSOL name column, LL THK, LL LX and so on, are

global parameters in the COMSOL model. These are automatically generated during synchronization, and are assigned the values of the linked SOLIDWORKS dimensions. The parameter values are displayed in the **COMSOL value** column.

Global parameters in a model allow you to parameterize settings and can be controlled by the optimization solver to perform parametric sweeps. Thus, by linking SOLIDWORKS dimensions to COMSOL global parameters, the optimization solver can automatically update and synchronize the geometry for each new value in a sweep.

- 5 Click to expand the **Boundary Selections** section. The selections listed here are user defined selections saved in the SOLIDWORKS files for the components that they appear on. In SOLIDWORKS, you can set-up selections using the **Selections** button on the **COMSOL Multiphysics** tab.
- 6 Right-click LiveLink for SOLIDWORKS I (cad I) and choose Build All.

GLOBAL DEFINITIONS

Parameters 1

I In the Model Builder window, under Global Definitions click Parameters I.

The table already contains the automatically generated global parameters that are linked to the SOLIDWORKS dimensions.

Based on the parameters in the table you can define expressions to constrain the positioning of the holes while optimizing the bracket. Later on you will set up the optimization solver to take into account these geometric constraints. Now, continue with loading the expressions for the geometric constraints and the parameters needed to define the physics. Since the parameter file contains all parameters, including the already synchronized ones, clear the table first to avoid duplicates.

- 2 In the Settings window for Parameters, locate the Parameters section.
- 3 Click \ Clear Table.
- 4 Click Load from File.
- **5** Browse to the model's Application Libraries folder and double-click the file bracket optimization parameters.txt.

MATERIALS

Add Material

From the Home menu, choose Add Material.

ADD MATERIAL

I Go to the Add Material window.

- 2 In the tree, select Built-in>Structural steel.
- **3** Click the right end of the **Add to Component** split button in the window toolbar.
- **4** From the menu, choose **Add to Component**.
- 5 From the Home menu, choose Add Material.

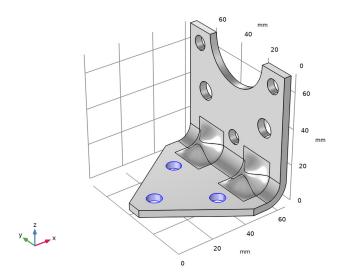
SOLID MECHANICS (SOLID)

Fixed (Bolts)

I In the Model Builder window, under Component I (compl) right-click Solid Mechanics (solid) and choose Fixed Constraint.

The exact way the bolts clamp the bracket to the foundation is not important for the results in the part being optimized.

- 2 In the Settings window for Fixed Constraint, type Fixed (Bolts) in the Label text field.
- 3 Locate the Boundary Selection section. From the Selection list, choose Fixed (Bolts).

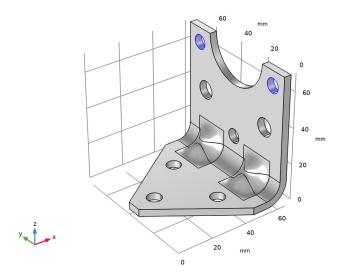


Rigid Connector (Mounted component)

I In the Model Builder window, right-click Solid Mechanics (solid) and choose Connections> Rigid Connector.

The attached component has a high stiffness, and is bolted to the two upper bolt holes. It is modeled as being rigid, with only mass properties.

- 2 In the Settings window for Rigid Connector, type Rigid Connector (Mounted component) in the Label text field.
- 3 Locate the Boundary Selection section. From the Selection list, choose Rigid Connector (Mounted comp).



- 4 Locate the Center of Rotation section. From the list, choose User defined.
- **5** Specify the \mathbf{X}_c vector as

LL_LX-LL_THK/2	х
(4*LL_BDIA+LL_DCMP)/2	у
LL_LZ	z

Mass and Moment of Inertia I

- I Right-click Rigid Connector (Mounted component) and choose Mass and Moment of Inertia.
- 2 In the Settings window for Mass and Moment of Inertia, locate the Mass and Moment of Inertia section.
- **3** In the m text field, type mCmp.
- 4 From the list, choose Diagonal.

5 In the **I** table, enter the following settings:

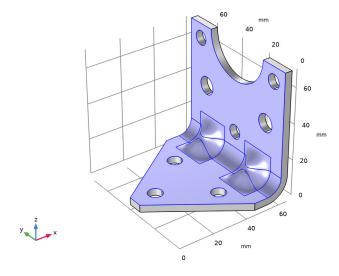
IXCmp	0	0
0	IYZCmp	0
0	0	IYZCmp

MESH I

- I In the Model Builder window, under Component I (compl) click Mesh I.
- 2 In the Settings window for Mesh, locate the Physics-Controlled Mesh section.
- **3** From the **Element size** list, choose **Finer**.

Free Triangular 1

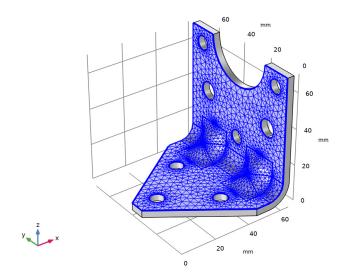
- I Right-click Component I (compl)>Mesh I and choose More Operations>Free Triangular.
- 2 In the Settings window for Free Triangular, locate the Boundary Selection section.
- 3 From the Selection list, choose Boundary Mesh.



Size 1

- I Right-click Free Triangular I and choose Size.
- 2 In the Settings window for Size, locate the Element Size section.
- **3** Click the **Custom** button.
- 4 Locate the Element Size Parameters section. Select the Minimum element size check box.

- **5** In the associated text field, type 0.2.
- **6** Select the **Curvature factor** check box.
- 7 In the associated text field, type 0.38.
- 8 Click Pauld Selected.

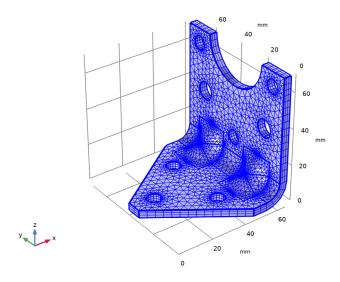


Swept I In the Model Builder window, right-click Mesh I and choose Swept.

Distribution I

- I In the Model Builder window, right-click Swept I and choose Distribution.
- 2 In the Settings window for Distribution, locate the Distribution section.
- 3 In the Number of elements text field, type 3.

4 Click Build All.



EIGENFREQUENCY STUDY

Run an eigenfrequency study on the initial geometry.

- I In the Model Builder window, click Study I.
- 2 In the Settings window for Study, type Eigenfrequency Study in the Label text field.
- 3 Click **Compute**.

SOLID MECHANICS (SOLID)

Add the peak loads, and perform a stationary study.

Body load 4g on bracket

- I In the Model Builder window, under Component I (compl) right-click Solid Mechanics (solid) and choose Volume Forces>Body Load.
- 2 In the Settings window for Body Load, type Body load 4g on bracket in the Label text field.
- 3 Locate the Domain Selection section. From the Selection list, choose All domains.
- **4** Locate the **Force** section. Specify the \mathbf{F}_{V} vector as

^{4*}g_const*solid.rho

4*g_const*solid.rho	у
4*g_const*solid.rho	z

Force 4g on mounted component

- I In the Model Builder window, right-click Rigid Connector (Mounted component) and choose Applied Force.
- 2 In the Settings window for Applied Force, type Force 4g on mounted component in the Label text field.
- **3** Locate the **Applied Force** section. Specify the \mathbf{F} vector as

4*g_const*mCmp	x
4*g_const*mCmp	у
4*g_const*mCmp	z

ROOT

From the Home menu, choose Add Study.

ADD STUDY

- I Go to the Add Study window.
- 2 Find the Studies subsection. In the Select Study tree, select General Studies>Stationary.
- 3 Click Add Study in the window toolbar.
- **4** From the **Home** menu, choose **Add Study**.

STATIONARY STUDY

- I In the Model Builder window, click Study 2.
- 2 In the Settings window for Study, type Stationary Study in the Label text field.
- 3 Click **Compute**.

DEFINITIONS

Prepare for the optimization by adding variables for the bracket mass and the maximum stress.

Integration | (intob |)

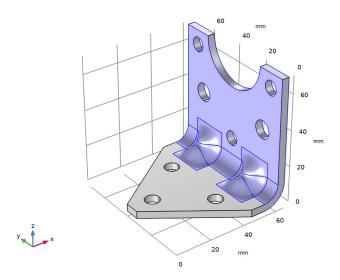
- I In the Model Builder window, under Component I (compl) right-click Definitions and choose Nonlocal Couplings>Integration.
- 2 In the Settings window for Integration, locate the Source Selection section.
- 3 From the Selection list, choose All domains.

Maximum I (maxopI)

I In the Model Builder window, right-click Definitions and choose Nonlocal Couplings> Maximum.

The boundaries for which the maximum stress is going to be evaluated are defined as Selections in SOLIDWORKS.

- 2 In the Settings window for Maximum, locate the Source Selection section.
- 3 From the Geometric entity level list, choose Boundary.
- 4 From the Selection list, choose Maximum Stress.



Variables 1

- I Right-click **Definitions** and choose **Variables**.
- 2 In the Settings window for Variables, locate the Variables section.
- **3** In the table, enter the following settings:

Name	Expression	Unit	Description
mass	intop1(solid.rho)	kg	Bracket mass
maxStress	maxop1(solid.mises)	N/m²	Maximum stress

RESULTS

Add a plot for monitoring the geometry and stresses in the optimized region.

Stress in Optimized Region

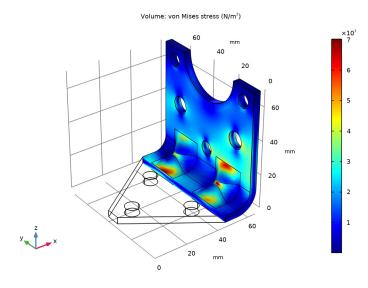
- I In the Model Builder window, right-click Results and choose 3D Plot Group.
- 2 In the Settings window for 3D Plot Group, type Stress in Optimized Region in the **Label** text field.
- 3 Locate the Data section. From the Dataset list, choose Stationary Study/Solution 2 (sol2).

Volume 1

- I Right-click Stress in Optimized Region and choose Volume.
- 2 In the Settings window for Volume, locate the Expression section.
- 3 In the Expression text field, type solid.mises.

Filter I

- I Right-click Volume I and choose Filter.
- 2 In the Settings window for Filter, locate the Element Selection section.
- 3 In the Logical expression for inclusion text field, type x>LL LX-5*LL THK.
- **4** Click the **Zoom Extents** button in the **Graphics** toolbar.



Set up the optimization study.

ROOT

From the Home menu, choose Add Study.

ADD STUDY

- I Go to the Add Study window.
- 2 Find the Studies subsection. In the Select Study tree, select Empty Study.
- 3 Click Add Study in the window toolbar.
- 4 From the Home menu, choose Add Study.

OPTIMIZATION STUDY

In the Settings window for Study, type Optimization Study in the Label text field.

Optimization

Right-click Optimization Study and choose Optimization>Optimization.

Eigenfreauency

- I Right-click Optimization Study and choose Study Reference.
- 2 In the Settings window for Study Reference, type Eigenfrequency in the Label text field.
- 3 Locate the Study Reference section. From the Study reference list, choose Eigenfrequency Study.

Stationary

- I Right-click Optimization Study and choose Study Reference.
- 2 In the Settings window for Study Reference, type Stationary in the Label text field.
- 3 Locate the Study Reference section. From the Study reference list, choose Stationary Study.

Optimization

- I In the Model Builder window, click Optimization.
- 2 In the Settings window for Optimization, locate the Optimization Solver section.
- 3 From the Method list, choose COBYLA.
- **4** Find the **Solver settings** subsection. Clear the **Stop if error** check box.
- 5 Locate the Constraints section. Select the Enforce design constraints strictly check box.
- **6** Locate the **Objective Function** section. In the table, enter the following settings:

Expression	Description	Evaluate for
comp1.mass	Bracket mass	Stationary

- 7 Locate the Optimization Solver section. In the Optimality tolerance text field, type 0.1. The first eigenfrequency is to be used in the optimization.
- 8 Locate the Objective Function section. From the Solution list, choose Use first.

- 9 Locate the Control Variables and Parameters section. Click **Load from File.**
- 10 Browse to the model's Application Libraries folder and double-click the file bracket optimization ctrlvars.txt.
- II Locate the **Constraints** section. In the table, enter the following settings:

Expression	Lower bound	Upper bound	Evaluate for
<pre>real(comp1.solid.fre q)</pre>	minFreq		Eigenfrequency
comp1.maxStress/ maxStressLimit		1	Stationary
d_O_Cmp	3[mm]		Eigenfrequency
d_C_Cmp	3 [mm]		Eigenfrequency
d_0_C	3 [mm]		Eigenfrequency
d_0_0	3[mm]		Eigenfrequency

12 Locate the Output While Solving section. Select the Plot check box.

13 From the Plot group list, choose Stress in Optimized Region.

If some configurations are not valid, the optimization procedure should still continue. The default is to stop if an error occurs.

Solution 3 (sol3)

I In the Model Builder window, right-click Optimization Study and choose Show Default Solver.

Run the optimization.

2 Right-click Optimization Study and choose Compute.

RESULTS

On the last line of **Objective Table 2** you will find the optimal set of parameters, and the minimum weight. Note that the value in the **Objective** column can be colored orange if the solution violates a constraint slightly, but is still accepted within the tolerances.

On the last line of Global Constraints Table 6 you will find the values of the natural frequency and maximum stress in the optimized configuration, as well as the values of the other constraints.

To avoid scrolling through a large number of table entries, insert a Global Evaluation which shows only the optimized parameters.

In the table, enter the following settings:

Name	Description
LL_THK	Plate thickness
LL_LX	Bracket length
LL_LZ	Bracket height
LL_DCM P	Diameter of component
LL_BDIA	Diameter of mounting bolts
LL_RC	Radius of central hole
LL_ZCO	Distance from bend to bottom of central hole
LL_RO	Radius of outer holes
LL_YOO	Distance from edge to outer hole
LL_ZOO	Distance from bend to bottom of outer hole

Global Evaluation 1

- I In the Model Builder window, expand the Results>Tables node.
- 2 Right-click Results>Derived Values and choose Global Evaluation. Instead of adding each parameter manually load a txt file
- 3 In the Settings window for Global Evaluation, locate the Data section.
- 4 From the Dataset list, choose Optimization Study/Solution 3 (sol3).
- **5** Locate the **Expressions** section. Click **Load from File**.
- **6** Browse to the model's Application Libraries folder and double-click the file bracket_optimization_eval_parameters.txt.
- 7 Click ▼ next to **= Evaluate**, then choose **New Table**.

TABLE

Go to the Table window.

RESULTS

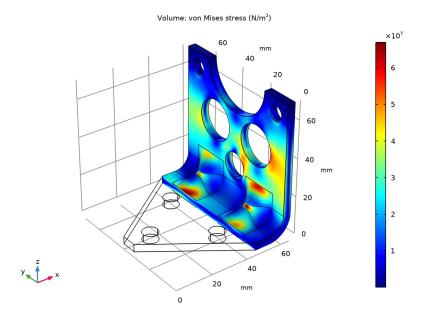
Global Evaluation 1

- I In the Model Builder window, click Global Evaluation I.
- 2 In the Settings window for Global Evaluation, click **= Evaluate**.

Examine the stress distribution in the optimized configuration.

Stress in Optimized Region

- I In the Model Builder window, right-click Stress in Optimized Region and choose Plot.
- 2 Click the **Zoom Extents** button in the **Graphics** toolbar.



As a last step, update the parameters in SOLIDWORKS.

GEOMETRY I

LiveLink for SOLIDWORKS I (cad1)

- I In the Model Builder window, under Component I (compl)>Geometry I click LiveLink for SOLIDWORKS I (cad I).
- 2 In the Settings window for LiveLink for SOLIDWORKS, locate the Parameters in CAD Package section.
- 3 Click Update Parameters from CAD in the upper-right corner of the section.

Form Union (fin)

I In the Model Builder window, click Form Union (fin).

2 In the Settings window for Form Union/Assembly, click **Build All**.

